# **XORK**<sup>®</sup>

# **TECHNICAL GUIDE**

80% SINGLE STAGE ECM RESIDENTIAL GAS FURNACES MULTI-POSITION STANDARD & LOW NOX MODELS: TM8X, TMLX

NATURAL GAS 60 - 120 MBH INPUT





Due to continuous product improvement, specifications are subject to change without notice.

Visit us on the web at www.york.com

Additional rating information can be found at

# www.ahridirectory.org

# WARRANTY

20-year limited warranty on the heat exchanger.

10-year heat exchanger warranty on commercial applications. Standard 5-year limited Parts warranty.

Extended 10-year limited parts warranty when product is registered online within 90 days of purchase for replacement or closing for new home construction.

# DESCRIPTION

These compact units employ induced combustion, reliable hot surface ignition and high heat transfer aluminized tubular heat exchangers. The units are factory shipped for installation in upflow or horizontal applications and may be converted for downflow applications.

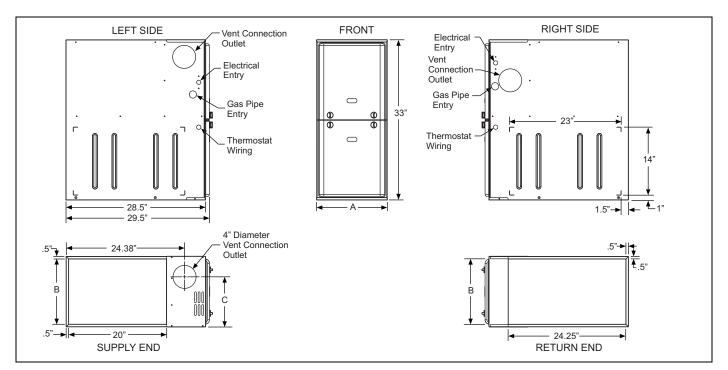
These furnaces are designed for residential installation in a basement, closet, alcove, attic, recreation room or garage and are also ideal for commercial applications. All units are factory assembled, wired and tested to assure safe dependable and economical installation and operation.

These units are Category I listed and may be common vented with another gas appliance as allowed by the National Fuel Gas Code.

# FEATURES

- Easily applied in upflow, horizontal left or right, or downflow installation with minimal conversion necessary.
- Compact, easy to install, ideal height 33" tall cabinet.
- Blower-off delay for cooling SEER improvement.
- · Easy access to controls to connect power/control wiring.
- Built-in, high level self diagnostics with fault code displays standard on integrated control module for reliable operation.
- Low unit amp requirement for easy replacement application.
- All models are convertable to use propane (LP) gas.
- Electronic Hot Surface Ignition saves fuel cost with increased dependability and reliability.
- 100% shut off main gas valve for extra safety.
- 5 speed direct drive, X13 style high efficiency DC motor.
- 24V, 40 VA control transformer and blower relay supplied for add-on cooling.
- Hi-tech tubular aluminized steel primary heat exchanger.
- Timed on, adjustable off blower capability for maximum comfort.
- Blower door safety switch.
- Solid removable bottom panel allows easy conversion.
- Low NOx models have been designed to meet specific code requirements.
- Airflow leakage less than 1% of total airflow at ductblaster conditions.
- No knockouts to deal with, making installation easier.
- Movable duct connector flanges for application flexibility.
- Quiet inducer operation.
- Inducer rotates for easy conversion of venting options.
- Fully supported blower assembly for easy access and removal of blower.
- External air filters used for maximum flexibility in meeting customers IAQ needs.
- Venting applications may be installed as a common vent with other gas-fired appliances or use a masonry chimney.
- 1/4 turn knobs provided for easy door removal.
- High-efficiency blower motor for lower electrical power usage and improved A/C SEER ratings.
- Insulated blower compartment for thermal and acoustic performance.

#### 445348-YTG-F-0715



#### **Cabinet and Duct Dimensions**

Models	Nominal	Cabinet Size	Cabir	Approximate Operating Weights		
	CFM (m <sup>3</sup> /min)	5126	Α	В	С	Lbs
TM(8,L)X060A12MP11	1200	А	14 1/2	13 3/8	10.3	94
TM(8,L)X080B12MP11	1200	В	17 1/2	16 3/8	11.8	103
TM(8,L)X080C16MP11	1600	С	21	19 7/8	13.6	114
TM(8,L)X100C16MP11	1600	С	21	19 7/8	13.6	118
TM(8,L)X100C20MP11	2000	С	21	19 7/8	13.6	122
TM(8,L)X120C20MP11	2000	С	21	19 7/8	15.8	129

#### **Ratings & Physical / Electrical Data**

Models	Input	Output	AFUE	Air Temp. Rise	Max. Outlet Air Temp	Blo	Blower		Max Over-Current	Total Unit Amps	Min. wire Size (awg) @ 75 ft
	MBH	MBH		°F	°F	HP	Amps	Size	Protect	лпрэ	one way
TM(8,L)X060A12MP11	60	48	80.0	30-60	160	1/2	6.8	11 x 8	15	9.3	14
TM(8,L)X080B12MP11	80	64	80.0	35-65	165	1/2	6.8	11 x 8	15	9.3	14
TM(8,L)X080C16MP11	80	64	80.0	25-55	155	1/2	6.8	11 x 10	15	9.3	14
TM(8,L)X100C16MP11	100	80	80.0	35-65	165	1/2	6.8	11 x 10	15	9.3	14
TM(8,L)X100C20MP11	100	80	80.0	25-55	155	3/4	8.4	11 x 11	15	10.9	14
TM(8,L)X120C20MP11	120	96	80.0	35-65	165	3/4	8.4	11 x 11	15	10.9	14

Nominal external static pressure is 0.50" w.c. at furnace outlet ahead of cooling coils.

Annual Fuel Utilization Efficiency (AFUE) numbers are determined in accordance with DOE Test procedures.

Wire size and over current protection must comply with the National Electrical Code (NFPA-70-latest edition) and all local codes.

## HORIZONTAL SIDEWALL VENTING

For applications where vertical venting is not possible, the only approved method of horizontal venting is the use of an auxiliary power vent. Auxiliary power venters must be approved by CSA, UL, or other recognized safety agencies. Follow all application and installation details provided by the manufacturer of the power vent.

## FILTER PERFORMANCE

The airflow capacity data published in the "Blower Performance" table shown represents blower performance WITHOUT filters.

All applications of these furnaces require the use of field installed air filters. All filter media and mounting hardware or provisions must be field installed external to the furnace cabinet. DO NOT attempt to install any filters inside the furnace.

# NOTICE

Single side return above 1800 CFM is approved as long as the filter velocity does not exceed filter manufacturer's recommendation and a transition is used to allow use on a 20x25 filter.

#### **Recommended Filter Sizes**

CFM	Cabinet Size	Side (in)	Bottom (in)
1200	A	16 x 25	14 x 25
1200	В	16 x 25	16 x 25
1600	С	16 x 25	20 x 25
2000	С	(2) 16 x 25	20 x 25

 Air velocity through throwaway type filters may not exceed 300 feet per minute (91.4 m/min). All velocities over this require the use of high velocity filters.

 Do not exceed 1800 CFM using a single side return and a 16x25 filter. For CFM greater than 1800, you may use two side returns or one side and the bottom or one return with a transition to allow use of a 20x25 filter.

#### Unit Clearances to Combustibles (All dimensions in inches, and all surfaces identified with the unit in an upflow configuration)

Application	Тор	Front	Rear	Left Side	Right Side	Flue	Floor/ Bottom	Closet	Alcove	Attic	Line Contact
Upflow	1	6	0	0	3	6	Combustible	Yes	Yes	Yes	No
Upflow B-Vent	1	3	0	0	0	1	Combustible	Yes	Yes	Yes	No
Downflow	1	6	0	0	3	6	1 <sup>1</sup>	Yes	Yes	Yes	No
Downflow B-Vent	1	3	0	0	0	1	1 <sup>1</sup>	Yes	Yes	Yes	No
Horizontal	1	6	0	0	3	6	Combustible	No	Yes	Yes	Yes <sup>2</sup>
Horizontal B-Vent	1	3	0	0	0	1	Combustible	No	Yes	Yes	Yes <sup>2</sup>

1. Special floor base or air conditioning coil required for use on combustible floor.

2. Line contact only permitted between lines formed by the intersection of the rear panel and side panel (top in horizontal position) of the furnace jacket and building joists, studs or framing.

# ACCESSORIES

**Propane (LP) Conversion Kit -** This accessory conversion kit may be used to convert natural gas units for propane (LP) operation.

1NP0347 - All Models

#### Side Return Filter Racks -

1SR0200 - All Models 1SR0302 - All Models

**Bottom Return Filter Racks -** 1BR05xx series are galvanized steel filter racks. 1BR06xx are pre-painted steel filter racks to match the appearance of the furnace cabinet.

1BR0514 or 1BR0614 - For 14-1/2" cabinets 1BR0517 or 1BR0617 - For 17-1/2" cabinets 1BR0521 or 1BR0621 - For 21" cabinets

**Masonry Chimney Kits -** For installations where these furnaces are vented using existing or new lined masonry chimneys.

1CK0603 1CK0604 **Combustible Floor Base Kit** - For installation of these furnaces in downflow applications directly onto combustible flooring material. These kits are required to prevent potential overheating situations. These kits are also required in any applications where the furnace in installed in a downflow configuration without an evaporator coil, where the combustible floor base kit provides access for combustible airflow.

1CB0514 - For 14-1/2" cabinets 1CB0517 - For 17-1/2" cabinets 1CB0521 - For 21" cabinets

**High Altitude Pressure Switches -** For installation where the altitude is less than 5,000 feet it is not required that the pressure switch be changed. For altitudes above 5,000 feet, see kits below.

1PS3301 060, 080, 120 1PS3302 100

**Thermostats** - Compatible thermostat controls are available through accessory sourcing. For optimum performance and installation, refer to the UPGNET "Low Voltage Wiring Diagram" document to select and apply controls.

### Blower Performance CFM - Any Position (without filter)

		Airflow Data (SCFM) <sup>1, 2</sup>									
Models	Speed	Ext. Static Pressure (in. H2O)									
		0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.
TM(8,L)X060A12MP11	High	1260	1220	1180	1150	1110	1070	1030	990	940	90
	Medium High	1160	1120	1080	1030	990	950	900	850	800	76
	Medium	1010	960	920	880	830	780	740	680	640	59
	Medium Low	860	810	770	710	670	580	560	510	460	4′
	Low	800	760	710	650	610	550	500	990 940   850 800   680 640	3	
	High	1330	1300	1270	1240	1210	1160	1130	1090	1050	10
	Medium High	1140	1100	1070	1020	990	950	900	850	800	7
TM(8,L)X080B12MP11	Medium	990	960	920	870	830	780	730	680	630	5
	Medium Low	920	890	840	790	740	700	640	600	550	5
	Low	820	770	730	680	630	580	540	510 460   460 390   1090 1050   850 800   680 630   600 550   480 430   1410 1360   1270 1220   1030 970   820 750   540 460   1420 1360   1270 1220   1030 970   820 750   540 460   1420 1360   1270 1220   1010 950   810 760   540 500   1850 1790   1470 1410	3	
	High	1730	1700	1660	1610	1580	1520	1470	1410	1360	13
	Medium High	1560	1530	1490	1450	1400	1350	1310	1270	1220	11
TM(8,L)X080C16MP11	Medium	1370	1330	1280	1230	1180	1130	1080	1030	970	9
	Medium Low	1190	1140	1090	1040	990	930	870	820	750	6
	Low	1000	940	880	820	750	680	600	820750540460	4	
	High	1730	1690	1650	1610	1570	1530	1470	1420	1360	13
	Medium High	1570	1530	1490	1440	1400	1360	1320	1270	1220	11
TM(8,L)X100C16MP11	Medium	1360	1310	1260	1220	1180	1130	1070	990 940   850 800   680 640   510 460   460 390   1090 1050   850 800   680 630   680 630   600 550   480 430   1410 1360   1270 1220   1030 970   820 750   540 460   1420 1360   1270 1220   1010 950   810 760   540 500   1850 1790   1470 1410   1230 1170   1030 960   740 680	8	
	Medium Low	1210	1160	1110	1050	1000	940	880		7	
	Low	1010	950	900	820	760	680	610	540	500	4
	High	2230	2180	2130	2070	2020	1960	1900	1850	1790	17
	Medium High	1820	1780	1740	1680	1620	1580	1530	1470	1410	13
TM(8,L)X100C20MP11	Medium	1610	1550	1500	1440	1390	1340	1280	1230	1170	11
	Medium Low	1440	1380	1320	1270	1210	1150	1090	1030	960	8
	Low	1210	1150	1080	1020	960	890	820	740	680	6
	High	2150	2020	2040	1990	1930	1880	1820	1770	1720	16
	Medium High	1780	1740	1690	1640	1590	1540	1490	1430	1380	13
TM(8,L)X120C20MP11	Medium	1580	1520	1470	1420	1370	1320	1270	1220	1160	10
	Medium Low	1410	1350	1290	1240	1180	1130	1070	1020	950	8
	Low	1190	1130	1060	1000	940	880	820	760	680	6

NOTES:

1. Airflow expressed in standard cubic feet per minute (SCFM).

2. Motor voltage at 115 V.